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Nanostructured titanium dioxide coatings prepared by Aerosol Assisted Chemical Vapour Deposition (AACVD)



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ABSTRACT

Titanium dioxide is a compound of great interest, due to its functional properties; one of its most important uses is as a photocatalyst. TiO₂ coatings can be deposited using different techniques. Aerosol Assisted Chemical Vapour Deposition (AACVD) is particularly interesting, as high temperature or pressure are not necessary to generate the gaseous precursors. Furthermore, by carefully choosing the deposition conditions (i.e. deposition temperature, solvent), it is possible to obtain deposits with different morphology and, consequently, different functional properties. In this paper we present the synthesis of titanium dioxide coatings with AACVD using complexes between titanium isopropoxide (TIPP) and acetyl acetone (acac) as precursors. Deposition experiments were performed using different ratios of TIPP to acac, to assess the effect on the composition of the coatings, their morphology and photocatalytic activity. Results showed that the use of acac led to nanostructured titanium dioxide (nanoparticles of about 10-25 nm diameter). Raman analysis showed the presence of both anatase and rutile phases. XPS analysis indicated the presence of residual carbonaceous species in the coatings; despite this, they displayed photocatalytic properties similar or superior to AACVD films without carbon. Photocatalytic tests, performed measuring the Formal Quantum Efficiency (FQE) and the Formal Quantum Yield (FQY) in the degradation of resazurin, showed that a acac:TIPP ratio equal to 1 led to the material with the highest performance, as the FQE value was about three times higher than that for the coating prepared with TIPP alone. Overall the complexes between TIPP and acac are promising precursors for the AACVD technique, leading to nanostructured coatings with enhanced performance.

1. Introduction

Titanium dioxide (TiO_2) is a material which has attracted ever growing interest, due to its many useful properties. TiO_2 can exist in three common forms, namely anatase, rutile and brookite. It is resistant to corrosion in different environments, and non-toxic [1]. TiO_2 is the most used and effective photocatalytic material - in particular, the anatase form shows very high photocatalytic efficiency, with a band gap of 3.2 eV [2]. The co-presence of different phases, in particular rutile, can lead to an enhancement in the photocatalytic performance [3].

The mechanism of the photocatalytic activity is well known: under light irradiation (energy equal or higher than the value of the band gap), a promotion of an electron from the valence band to the conduction band takes place, leading to the creation of a positively-charged hole. Both the electron and the hole (charged reactive species) can successively react with chemical compound(s) they are in contact with. In case of organic and/or gaseous molecules, for instance, this can lead to their degradation [4]. In the case of microorganisms, on the other hand, such charged species can cause their death or deactivation [5]. One of the key factors for the material to be an effective photocatalyst is the extent of the recombination of the charges (electrons and holes), which inactivates them. Such recombination can be affected by several parameters, including morphology, crystallinity and possible preferred orientation [6,7].

To prepare titanium dioxide, the most common precursor generally employed is titanium isopropoxide $(Ti(OCH(CH_3)_2)_4, TIPP)$; the main problem associated with its use, however, is its stability. TIPP tends to hydrolyse when in contact with moisture, which may lead to the formation of titanium dioxide crystals without a proper control of their shape and size [8]. Acetyl acetone (a di-ketone with formula C₅H₈O₂, *acac*) has been reported to stabilise the titanium (IV) ion in solution by

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forming an acetyl acetonate complex [9]; indeed, *acac*-stabilised TIPP was employed to prepare TiO_2 both in form of crystals/powder and thin films [10,11]. Different ratios between the *acac* and titanium have been studied, from < 1 to 4 [10,12,13].

Titanium dioxide coatings have been prepared using different methodologies [11,14,15]; between them, Chemical Vapour Deposition (CVD) was shown to be very suitable to obtain TiO₂ with tailored morphology [16-18] and doped with different elements [19,20]. Aerosol Assisted CVD (AACVD), in particular, was successfully used to deposit the different phases of TiO₂ [21], as well as doped TiO₂ coatings [22]. Despite the interesting results achieved with AACVD, however, titania coatings prepared with this methodology generally did not show a nanostructured morphology; indeed, deposits with a needle-like structure or spherical 100-200 nm crystallites were prepared [21], while only one study of nanostructured coating was reported [23]. Moreover, while several studies have been performed to investigate the effect of different solvents, as well as deposition substrates [21,23,24], no investigation has been performed into the effect that a different deposition precursor may have on the characteristics and performance of the films, and TIPP alone was always employed.

In the present work, we report for the first time the synthesis of titanium dioxide with AACVD using TIPP modified with *acac* as a precursor. Different ratios between TIPP and the *acac* ligand were tested, to assess which were the best deposition conditions. Samples were characterised by different analytical techniques (XRD, Raman, SEM, XPS), to determine the effect of the precursor on the composition of the coatings and their morphology; their functional properties (i.e. photocatalytic activity) were also assessed. Results showed that by choosing the appropriate ratio between the precursor and the ligand, films with enhanced photocatalytic activity could be prepared.

2. Materials and methods

Titanium isopropoxide, acetyl acetone and dry toluene were all purchased from Aldrich; they were used without further treatment or purification. The complex formed between Ti(IV) and *acac* was studied by UV spectroscopy. To do this, different amounts of *acac* were dissolved in dry toluene (total volume 10 mL); TIPP (0.5 mL) was successively added to the solution, which was gently stirred for about 10 min. After this time, the solution was analysed with a Varian Cary300SCAN spectrometer; when necessary, appropriate dilution was performed with toluene, to avoid the saturation of the signal. Different molar ratios between the ligand and the metal from 0.5 to 4 were tested.

Titanium dioxide coatings were deposited using a cold-wall horizontal reactor, previously described [25].

For the depositions, TIPP-*acac* solutions prepared as described above were employed. An aerosol was generated from each solution using an Asiamist 1308 ultrasonic humidifier; such aerosol was carried to the deposition chamber using inert N₂ with a flow rate of 1.5 L/min. Float glass sheets (Pilkington NSG TECTM SB, full description at https:// www.pilkington.com/en/global/products/product-categories/specialapplications/nsg-tec-for-technical-applications#overview) were employed as deposition substrate; the glass had a 50 nm thick SiO₂ layer to suppress the diffusion of the ions from the glass; all depositions were performed at 450 °C. To set and control the temperature of the substrate, a Tempatron model 4800 thermostat – equipped with a Pt-Rh thermocouple – was used. The deposition was continued until the whole solution was used (about 45 min). Subsequently, the system was cooled to room temperature under a N₂ flow.

X-ray diffraction (XRD) patterns were acquired with a Bruker D8 diffractometer, using filtered radiation in the reflection mode, with a glancing angle incidence of 1.5°. Raman spectroscopy was performed using a Horiba Jobin Yvon HR800 with a 532 nm laser. To determine the morphology of the coatings, Scanning Electron Microscopy (SEM) analysis was performed with a Hitachi S-4100, at 15 kV. Before the

analysis, the coatings were sputtered with gold, to avoid charge accumulation. X-ray photoelectron spectroscopy (XPS) spectra were acquired using Thermo Scientific K-alpha photoelectron equipment, with monochromatic Al-k α radiation. High resolution scans were acquired for the peaks of Ti(2p), O(1 s) and C(1 s) at a passing energy of 50 eV. Data were analysed using CasaXPS software, which was calibrated to the adventitious carbon at 284.5 eV. Atomic Force Microcopy (AFM) was performed using a XE-100 microscope (PSIA, Korea); images were acquired at room temperature in non-contact mode. UV spectra of the coatings were acquired using a Perkin Elmer Lambda 1050, with a 150 mm InGaAs integrating sphere. The measurements were taken in reflection mode (some samples were too dark to use the transmittance mode); data were converted into the Kubelka-Munk function using the equation:

$$k = \frac{(1-R)^2}{2R}$$

The photocatalytic activity of the deposits was measured using a resazurin based "intelligent ink", prepared as previously described [26]. The surfaces of the coatings (about 0.8 cm²) were evenly covered with the dye. Photocatalytic reduction of the dye by UVA light (Viber-Lourmat lamp, $\lambda = 365$ nm, radiation energy 1.2 mW/cm²) was measured by UV–vis spectroscopy (Perkin Elmer Lambda 950). The formal quantum efficiency (FQE) was calculated by dividing the rate of dye molecules degraded by the photon flux. The formal quantum yield (FQY) was calculated by dividing the rate of the dye molecule by the number of photons absorbed. Both photon flux and photon absorption were measured with a UVX radiometer, with a detector for 365 nm radiation attached.

3. Results and discussion

3.1. Analysis of the precursor

Prior to the depositions, the complex formed between Ti(IV) and *acac* in different ratios was studied; the corresponding UV–vis spectra are shown in Fig. 1, and a photo of the solutions is shown in the SI (Fig. SI1). It can be seen that, when no *acac* is added to the solution, there is no absorbance in the visible (i.e. the solution is colourless), the spectrum showing just one broad peak with a maximum for λ around 320 nm. Adding *acac*, the solutions become coloured (from yellow to pale brown, see Fig. SI1), in agreement with literature [13], and different peaks can be observed in the spectra, while the 320 nm signal almost

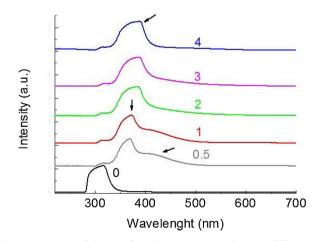


Fig. 1. UV spectra of the complexes between TIPP and *acac* in different proportions; the number close to each curve indicates the ratio of the *acac* complexing agent to the TIPP.

Note: the curves were shifted on the Y axis to separate them and make them easier to see. Arrows indicate the shoulder present at 0.5 and 1, and the shift of the peak from 370 to 390 nm.

disappears. For lower *acac*-Ti(IV) ratios (0.5 and 1), a strong peak is detected at about 370 nm; moreover, a shoulder at about 415 nm is also observed. For higher *acac* concentrations, this shoulder peak disappears, as at the same time the stronger peak shifts to a slightly higher wavelength of about 390 nm. As can be seen from the picture, the solutions are all transparent, with no colloidal formation, confirming the stability of the complex.

According to literature, the formation of the complex between Ti (IV) and *acac* takes place by substitution, i.e. an *acac* group replaces the isopropoxide bonded to Ti(IV) [27]; it is likely, however, that the structure and coordination of the complex changes, as *acac* is a bidentade ligand [28]. Indeed, the use of β -diketonate molecules is known to lead to a higher Ti (IV) coordination number [29]. Considering the spectra of Fig. 1, it seems that the addition of smaller quantities of *acac* leads to the formation of a complex with mixed geometry, i.e. with more than one absorption peak. For higher *acac* concentrations (*acac*-Ti equal to 2, or greater), on the other hand, only a single peak at a slightly higher wavelength was observed, suggesting a single geometry. With *acac*-Ti ratios up to 4 no further changes were observed in the spectra, implying no significant differences in the geometry of the complex.

Several investigations were published which studied in detail the geometry of Ti(IV) complexes with different ligands, including *acac* [30,31]. Literature reports that the special arrangement can be affected by several parameters, such as the nature of the solvent. Moreover, equilibrium between different forms can be reached over time [28]. A deeper study of the Ti(IV)-acac complex is beyond the scope of this work, whose main focus is the use of such complexes as precursors for AACVD deposition.

3.2. Deposition experiments

Based on these results, AACVD experiments were performed usng the *acac* concentrations, and *acac*:Ti ratios of 0.5, 1 and 4, shown in Table 1. A deposition was also performed with no *acac*, for the sample to be used as reference.

All deposits showed good adhesion and passed the Scotch tape test; there were, however, differences in the appearance of the samples according to the *acac* content. Coatings prepared with the highest ligand content in solution (*acac*:Ti ratio of 4) produced a completely covered glass substrate, while for the other depositions conditions only about three quarters of the glass was coated. As already mentioned above, the complexes between Ti(IV) and *acac* are generally more stable / resistant to hydrolysis than with iso-propoxide, indicating that more energy may be necessary for the *acac* complex to be degraded, and for the titanium to react on the surface of the glass. This could lead to the molecule being in contact for longer periods with the heated substrate, at the opposite end from the reactor inlet.

It was also observed that using higher *acac*:Ti ratios, the deposits possessed a darker appearance. This feature can be explained considering that the *acac* ligand ($C_5H_8O_2$) contains more carbon than the isopropoxide group ($C_3H_7O^-$); as the depositions were performed at 450 °C, the combustion of the organic matter is not complete at this temperature, hence leaving some carbonaceous material. The higher *acac* complex stability may have also played a role.

Table 1

| Sample name | acac:Ti ratio |
|-------------|---------------|
| AA_0 | 0 |
| AA_0.5 | 0.5 |
| AA_1 | 1 |
| AA_4 | 4 |

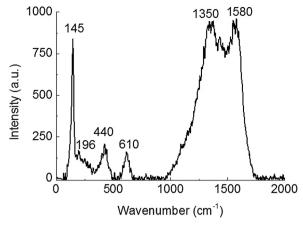


Fig. 2. Raman spectrum of sample AA_1.

XRD patterns of the different samples were acquired to determine their phase composition, and data are shown in Fig. SI2. It can be seen that sample AA_0, prepared with no *acac*, shows the characteristic anatase peak at $2\theta = 25^{\circ}$. When *acac* was used, however, no peak could be detected, as can be seen in Fig. SI2 for sample AA_0.5; the patterns for the other samples showed similar features. This indicates that they are not crystalline, but amorphous.

Alternatively, Raman measurements were performed; Fig. 2 shows as an example the spectrum for sample AA_1.

It can be seen that a sharp peak is present at 145 cm⁻¹, which corresponds to anatase TiO₂ [7], and a much smaller peak at 196 cm⁻ also belongs to the same phase. Additional peaks at 440 and 610 cm⁻¹ are also present, which are associated with rutile TiO₂ [32]. Samples AA_0.5 and AA_4, deposited using acac, showed similar features, i.e. the presence of rutile. Previous work, on the other hand, showed no rutile formation was observed using just TIPP for AACVD, with no acac [25], with only anatase being observed. This indicates that the acac presence has a significant effect on the deposition mechanisms, since a second TiO2 phase is formed, even when the lowest amount of acac was used. Rutile formation is generally observed in samples prepared or treated at temperatures from 500 °C onwards [33,34], although a mixed phase material containing both anatase and rutile in sizeable quantities was observed in TiO₂ nanopowders produced by sol-gel and heated at 450 °C [4]. As Raman is not a quantitative technique, it is not possible to quantify the proportion of each phase. However, the rutile peaks are well defined, indicating a significant presence well above the detection limit. Other peaks that can be observed in the spectrum correspond to residual carbon contamination - the D and G bands of graphite-like materials, at 1350 and 1580 $\rm cm^{-1}$, respectively. These peaks were not detected for TiO₂ deposited without acac.

Fig. 3 shows the SEM images for the deposited coatings; it can be seen that the addition of the acac to the solution deposition significantly affects also the morphology of the films. When no acac was used (sample AA 0, Fig. 3(a)), in fact, the film showed the same features already observed before [21,25], i.e. crystalline needles with the dimensions of about 400 nm in length and less than 100 nm in thickness, with nucleation centres present on the sides. Such elongated tetragonal needles are typical of the anatase titania crystalline phase. In the presence of acac, on the other hand, the titania coatings exhibit a nanometric morphology. For both samples AA_0.5 and AA_1 (Fig. 3(b) and (c) respectively), rounded nanoparticles with dimensions of between 15-25 nm, and 10-20 nm, can be observed respectively. Although the particle size decreases slightly with increasing acac, the size distribution of the nanoparticles is quite uniform in both cases. With higher acac content (sample AA_4, Fig. 3(d)), a similar morphology can be observed, with a size range of 10-20 nm, although the average diameter is slightly smaller, and more variation in the size distribution can be observed, with a greater number of smaller nanoparticles.

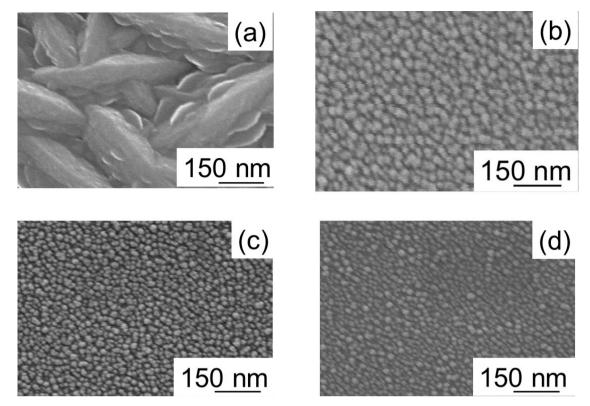


Fig. 3. SEM micrographs for the coatings deposited in different conditions. (a) AA_0, (b) AA_0.5, (c) AA_1, (d) AA_4.

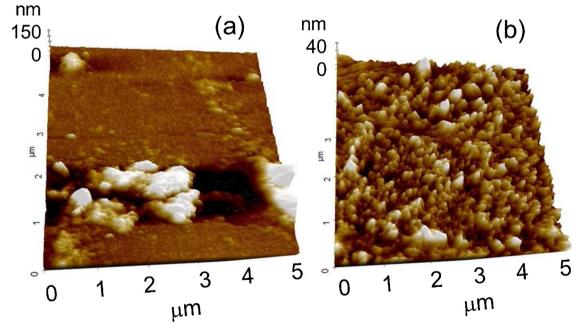


Fig. 4. AFM images for samples (a) AA_0 and (b) AA_4.

A cross section micrograph of sample **AA_0.5** is shown in Fig. SI3; it can be seen that the film thickness is between 400 and 500 nm, in agreement with previous results [7]. Comparable thickness (within experimental error) was registered for the other coatings.

CVD deposition is a quite complex process, in which many different parameters can affect the characteristics of the coatings; considering in particular AACVD, the presence of a solvent and the aerosol dynamics are additional parameters to be considered [35]. Surely the nature of the precursor can play a crucial role in determining the morphology, the phase formed and the most suitable deposition temperature [16,20,21]; indeed, according to the molecular structure of the precursor and its stability, different growth mechanisms may occur. This can be caused by the formation of different gaseous intermediates during the deposition. This, in turn, can have an effect on the grains' formation on the surface of the substrate. The presence of other molecules and/or additives in the precursor solution can also affect the reactions taking place, influencing the growth rate and mechanisms and, consequently, the morphology [36].

Considering these factors, it was reasonable to expect some changes in the structure of the films when a modified precursor was employed; our results, therefore, confirm this. It has to be highlighted, however, that the addition of acac to the deposition solution, even at the lowest concentration, was the element leading to the most significant change in morphology. In fact, there are many more similarities in the structures of samples AA_0.5, AA_1 and AA_4 than with AA_0, i.e. the simple presence of acac was more determinant in the creation of the nanoparticles than the concentration itself. This would indicate that the acac ligand, even in small quantities (less than stoichiometric), has a remarkable effect on the deposition mechanisms - and consequently on the coatings' morphology (and composition, as shown by Raman data). Indeed, literature reports that in AACVD depositions the presence of organic molecules (i.e. surfactants) in the precursor solution led to significant difference in the morphology of the films [37,38]. The effect due to different acac concentrations, on the other hand, although visible, is less significant, as all three coatings AA_0.5, AA_1 and AA_4 show the same features (i.e. rounded crystallites), even if of different dimensions or distributions.

Fig. 4 shows, as an example, AFM micrographs of AA_0 and AA_4 (Fig. 4(a) and 4(b), respectively). AFM data confirm the differences in the morphologies of the two coatings on the micron scale. For the sample deposited without *acac*, very large grains can be observed (up to micron size in diameter); they are formed by the aggregation of smaller grains (hundreds of nanometers), and show a height of up to 150 nm on the z-axis. Images taken in different areas of the coating showed the same features. For sample AA_4, on the other hand, much smaller and more regular grains can be observed, and these have a maximum height of only 40 nm on the z-axis. The average roughness is 14.0 and 6.0 nm for coatings AA_0 and AA_4 respectively. Other samples prepared with different *acac* content presented similar features (data not shown).

Fig. 5(a) shows an example XPS spectrum of sample AA_4 for the titanium energy region (spectra for samples AA_0.5 and AA_1 showed similar features). The peak corresponding to Ti 2p3/2 can be detected, in the energy region around 455-460 eV. The most intense peak is detected at about 458.7 eV, belonging to Ti⁴⁺; this is in agreement with literature [39]. A smaller peak can be detected at 464.4 eV, belonging to Ti 2p1/2, again in agreement with literature. Previous analysis of AACVD TiO₂ coatings prepared using TIPP as precursor showed the presence of Ti4+ only, with no further oxidation states observed [25,40]. Samples studied here deposited using acac, however, show the presence of different titanium environments; indeed, a shoulder in the main titanium peak can also be observed. With a mathematical deconvolution of this peak, as has been previously reported in literature [18], a signal belonging to Ti^{3+} can be detected, at 457.2 eV. Literature data report Ti $^{3\,+}$ already being detected in TiO $_2$ deposits [39,40], which is probably be due to the presence of oxygen vacancies.

The region corresponding to carbon C1 s is shown in Fig. 5(b). It can be seen that a broad peak in the region 280 - 290 eV is present, and the signal can be deconvoluted into different peaks, the most intense being at 284.8 eV and corresponding to the C–C bond in aliphatic carbon [41]. Weaker signals were detected at 286.4, 287.8 and 289.0 eV; they can be ascribed to C–O, C–O and O–C=O, respectively [42]. The spectra of the other samples prepared used *acac* showed a similar behaviour, i.e. carbon contamination present in the coatings. Although peaks belonging to carbon were previously detected in TiO₂ coatings, it is worth highlighting that they were not present in deposits prepared by AACVD when just TIPP and no *acac* was employed as the precursor [25,40].

Indeed, in these previous studies carbon concentration was below the XPS detection limit. This difference can be explained considering the lower reactivity / higher stability of the complex formed between Ti^{4+} and the *acac* ligand; this means that, in comparison with the simple TIPP molecule, more energy would be required for the complete degradation of the Ti-acac system. This, in turn, leads to the presence of some residual carbon in the coatings. These XPS results are in agreement with Raman analysis (see Fig. 2), which showed graphite-like carbon contamination when *acac* was used. Using these spectra, a C/Ti ratio was calculated; all three samples prepared using *acac* showed a value of about 1 mol/mol; no significant difference was observed with different quantities of *acac* ligands bound to the titanium. This indicates that the stability of the Ti-*acac* complex does not change considerably according to the number of *acac* ligands.

Such presence of carbon in the coatings could also explain their amorphous nature; indeed, literature reports that carbon contamination can lead to lower crystallinity levels, as observed not only for titanium dioxide coatings, but also for other oxides [37,43]. In this case, as shown by XRD pattern in Fig. SI2, the material deposited without *acac* was already poorly crystalline; *acac* addition resulted in coatings which are completely amorphous.

The energy range corresponding to the O1s region is shown in Fig. 5(c)-(e) for samples AA_0.5, AA_1 and AA_4, respectively; all three samples are shown since the spectra present different features. In all three coatings, the peak can be deconvoluted into three signals, at about 530, 532 and 534 eV; they correspond to the oxygen in Ti–O, in Ti-O-H bonds and residual water/organics oxygen, respectively [16,44]. While the water/organic peak is the less intense for all three samples, differences can be seen in the relative intensities of the other two signals, according to the different *acac* content. For AA_0.5, in fact, the most intense signal is the Ti–O-H one, while the Ti–O is just a shoulder. For higher *acac* content, on the other hand, the Ti–O peak is the dominant one; for AA_4, in particular, Ti-O-H peak is just a shoulder.

This latter situation is the most similar to that previously observed in AACVD TiO_2 coatings prepared with only TIPP as the precursor [16,25]. These different oxygen environments indicate different interactions of the surface oxygen with the possible atmospheric moisture, which can result in higher or lower O–H surface content.

The optical behaviour of some samples is shown in Fig. 6, where the reflectance of the coatings is reported as a function of the wavelength (see Fig. SI4 for the data plotted in absorbance mode). When no *acac* is employed (AA_0), the profile is characteristic of TiO₂, with a sharp increase in the reflectance at about 370 nm, in the UV region. Adding *acac* to the deposition precursor leads to changes in the optical properties - in fact, for AA_1, a less-sharp increase in the reflectance was registered. For higher *acac* content (AA_4), the increase in the reflectance is shifted to higher wavelengths, in the visible region (about 450 nm). This behaviour was previously reported for carbon-containing TiO₂ samples [45]. The lower reflectance of the coatings deposited using *acac* can be explained considering the higher carbon content, hence darker colour; similar results were reported for other TiO₂ coatings which contained carbon [46,47].

3.3. Photocatalytic properties

To test the photocatalytic activity under UVA light, resazurin degradation was monitored over time. Fig. SI5 shows, as an example, the curves for different times for AA_1. From these curves, FQE and FQY were calculated – Fig. 7(a) and (b), respectively.

Considering the FQE (Fig. 6(a)), it can be seen that samples prepared with *acac* added to the solution have better performance than the corresponding one with no ligand. The coating prepared with the smallest amount of *acac* (AA_0.5) shows a 30 % improvement; for an *acac*:Ti ratio equal to 1 (AA_1), the greatest increase in performance is observed – indeed, the FQE value is three times higher. Increasing *acac* concentration even more (AA_4), the efficiency observed is about twice as high as for the unmodified sample. Such greater activity could be due to the presence of both anatase and rutile phases; as stated in the introduction, this can improve the photocatalytic efficiency. The presence of carbon in the coatings can also have an effect; literature indeed reports about increased photocatalytic activity for C-containing TiO₂ coatings, as carbon can help reduce charge recombination [48,49]. Oxygen vacancies, detected in the coatings prepared with *acac*, can also enhance the photocatalytic efficiency [43]. Comparing the three films,

(b)

295

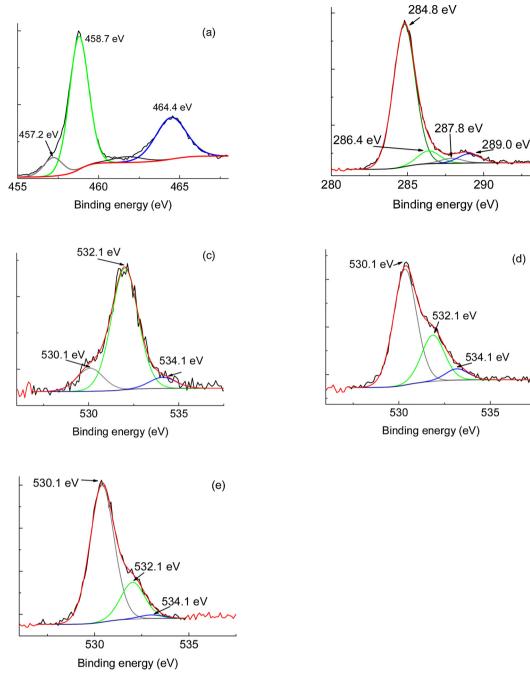


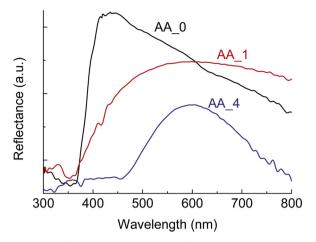
Fig. 5. XPS data for (a) Ti2p for sample AA_4; (b) C1s for sample AA_4; O1 s for (c) sample AA_0.5, (d) sample AA_1, (e) AA_4.

the presence of different quantities of OH group on their surface may also play a role in the different FQE values; this is an important point which should be investigated further.

Considering the FQY data (Fig. 7(b)), however, the effects of *acac* addition are less linear. If the number of photons absorbed is taken into account, in fact, samples AA_0.5 and AA_4 do not show better performance than AA_0; their FQY are, respectively, 30 % lower and comparable to AA_0. Sample AA_1 shows the highest value, in agreement with FQE data; for samples AA_0.5 and AA_4, however, there was no improvement in the performance. In fact, their FQY values were smaller and about equal to that of sample AA_0, respectively.

The difference between FQE and FQY can be explained considering the different photon absorption by the various films – the values are reported in Table SI1. It can be seen, in fact, that the absorbed photon values for the coatings prepared with *acac* are more than double that for $AA_0 - 4.2 \times 10^{+12}$ vs. $(9.4-9.5)\times 10^{+12}$. These data indicate that coatings prepared using *acac* can absorb a higher number of photons, which is not significantly affected by the amount of *acac* employed. Literature reports that the morphology of the material can have an effect on photon absorption [50,51]; it has to be noted, however, that this is a complex process, with many parameters playing a role in it. The concentration of ligands has an effect on the photons which can actually generate the charged reactive species involved in the photocatalysis. Considering the resazurin degradation rate, the proportion is higher for sample AA_1 than for AA_0.5 and AA_4.

Considering this, it can be stated that the ratio of 1:1 between titanium and *acac* is the most suitable for AACVD deposition experiments, as it leads to the coating with the highest photocatalytic efficiency and yield.





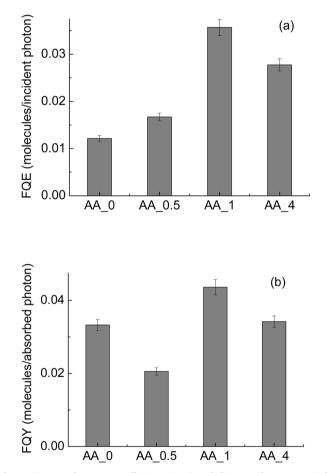


Fig. 7. (a) Formal Quantum Efficiency (FQE) and (b) Formal Quantum Yield (FQY) for the coatings deposited with various amounts of *acac*. The error was estimated to be about 5 % (from previous work with the same apparaturs).

4. Conclusions

Titanium dioxide coatings were successfully deposited by AACVD technique using complexes between titanium and *acac* as precursors. Results showed that, employing *acac*, deposits with nanostructured morphology were obtained, and SEM images showed rounded nanoparticles of between 10-25 nm diameter. XRD measurements showed that deposits are amorphous; Raman analysis, on the other hand, indicated that both the anatase and rutile phases were present in the films. Raman and XPS also showed that a significant amount of residual

carbon was incorporated into the titania coatings with *acac*; yet despite this, they also displayed photocatalytic properties similar to, or superior to, AACVD films produced without *acac*, which contained no carbon.

A ratio between titanium and *acac* equal to one led to the material with the highest photocatalytic activity.

Overall, these complexes were shown to be suitable precursors for TiO_2 AACVD deposition. As future work, post-deposition treatments (i.e. annealing) of the coatings may be considered, to partially reduce the carbon contamination evidenced by XPS analysis and see the possible correlation on the photoactivity. Moreover, possible differences in hydrophilic/hydrophobic character of the coatings, due to the different surface OH, should be further investigated.

Authors statement

Clara Piccirillo and Ivan Parkin designed the experiments, Megan Taylor and Clara Piccirillo performed the CVD depositions and measured the photocatalytic activity, Robert Pullar performed the characterisation analysis. All authors were involved in the discussion of the data and writing of the paper.

Declaration of Competing Interest

On behalf of all authors, I declare that we have no conflict of interest.

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Appendix A. Supplementary data

Supplementary material related to this article can be found, in the online version, at doi:https://doi.org/10.1016/j.jphotochem.2020. 112727.

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