

## **Influence of preparation procedure on physical and catalytic properties of zirconia supported**

### **Pd-Au samples**

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The hydrogen peroxide direct synthesis from H<sub>2</sub> and O<sub>2</sub> is a promising alternative to the actual anthraquinone technology, but it never found industrial application because of selectivity and security problems. In this work Pd-Au/ZrO<sub>2</sub> catalysts were prepared by different methods and tested for the H<sub>2</sub>O<sub>2</sub> direct synthesis under very mild conditions (RT and atmospheric pressure) and outside the explosion range<sup>1,2</sup>. The effect of gold addition to Pd in enhancing the yield of H<sub>2</sub>O<sub>2</sub> is sensitive to the preparation method: best results were obtained depositing gold by deposition precipitation and introducing in a second step Pd by incipient wetness impregnation. The origin of the differences were discussed by FTIR results together with HRTEM measurements. The role of Au seems to be a complex one, improving the performance of Pd particles changing their morphology and electron density.

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