

Effect of the crystal structure on the optical properties and Ag sensitization of Tb³⁺/Yb³⁺ ions in silica-zirconia glasses and glass-ceramics

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Abstract

The role of the material structure in the energy transfer between Ag and Tb³⁺/Yb³⁺ ions is studied in silica-soda-zirconia sol-gel glasses and glass-ceramics. The preparation of Tb³⁺ and Yb³⁺ doped silica-soda-zirconia layers was carried out by sol-gel and dip-coating, followed by thermal annealing. The precipitation of zirconia nanocrystals was obtained by controlling the annealing temperature: from a full amorphous glass at 700°C into a glass-ceramic at 1000°C. A different crystalline structure of zirconia nanocrystals, tetragonal or cubic, was controlled by the rare-earth doping and investigated in relation to the Tb³⁺/Yb³⁺ optical properties. Moreover, Ag codoping was introduced by ion-exchange, obtaining a significant photoluminescence enhancement, both in the intensity and in the broadness of the excitation band, covering the whole UV region and part of the violet-blue region. Ag-sensitized Tb³⁺/Yb³⁺ doped silica-soda-zirconia glass-ceramics were attested to be potential candidates for energy-related applications, such as spectral conversion layers for solar cells, lasers and light-emitting devices (LEDs) in the visible and NIR spectral regions.

Keywords: Sol-gel, glass-ceramics, Tb³⁺/Yb³⁺ ions, Ag sensitizers, cubic zirconia, tetragonal zirconia, nanocrystals, NIR emitters.

1. Introduction

Rare earth ions RE³⁺ have been widely used as active species in optical materials for photon emission and spectral manipulation thanks to their peculiar spectral properties, due to the number and distribution of the available energy levels and long excited state lifetimes [1]. A detailed review on the optical applications of rare earth oxides has been recently reported by Hossain et al. [2], spanning from photovoltaics to lighting and photonics. However, a major concern in the optical efficiency of RE³⁺ doped materials is the occurrence of non-radiative transitions that lead to undesirable energy dissipation. Among the quenching mechanisms, multi phonon relaxation plays a

major role. It consists in the simultaneous creation of several phonons, which can equal the energy of the transition between the excited level and the next lower level. Since the probability for multiphonon decay decreases exponentially with the number of required phonons, it is desirable to surround the active ion by a matrix that possesses low vibrational energies [3]. In glasses, the highest energy vibrations are stretchings of the anions against the glass forming cations, whose frequency varies with the glass composition, spanning from bromide and chalcogenides ($200 - 300 \text{ cm}^{-1}$) to silica ($1000 - 1100 \text{ cm}^{-1}$). Moreover, the presence of residual -OH species increases the non-radiative decay rates, because of coupling between the RE states and the high energy stretching vibrations of the OH groups ($\sim 3200 \text{ cm}^{-1}$). Crystalline materials can offer better properties than glasses in terms of transparency, optical cross-sections and non-radiative relaxation rates, but they don't have the same chemical and mechanical stabilities and fabrication ease. Between these two extremes, glass-ceramics is constituted by a crystalline phase dispersed within a glass matrix [4,5]. Glass ceramics can be obtained by a controlled nucleation and crystallization of nanometric-sized grains by separation from the amorphous phase. EXAFS studies indicate that RE^{3+} ions in these materials tend to be incorporated into the ceramic nanocrystals [4–8], providing better spectroscopic properties, higher solubilities and lower phonon energies which lead to reduced non-radiative recombination rates with respect to their glassy counterpart. A direct comparison between the glass and the corresponding glass-ceramic with the same chemical composition was reported for $\text{Tb}^{3+}/\text{Yb}^{3+}$ rare earth ions in silica-hafnia ($70\% \text{ SiO}_2 - 30\% \text{ HfO}_2$) [9–11], demonstrating a significant increase in the maximum energy transfer efficiency from Tb^{3+} ions to Yb^{3+} ions, being about 60% in the glass and 90% in the glass-ceramic [11]. Tb^{3+} and Yb^{3+} have often been combined for downconversion, with the aim of increasing the efficiency of silicon solar cells. In fact, Yb^{3+} emission in the range 950–1150 nm is close to the silicon bandgap, which corresponds to 1120 nm for c-Si ($E_g = 1.11 \text{ eV}$ at 300 K). However, due to its simple energy-level structure, with only two manifolds in the $4f$ orbital, the $^2F_{7/2}$ ground state and $^2F_{5/2}$ excited state [12,13], Yb^{3+} has no absorption in the UV-visible range, therefore co-doping with other lanthanides [9–11,14–19] was demonstrated to provide alternative excitation paths by energy-transfer, with the additional possibility of photon multiplication by quantum cutting. Silver was also reported as an efficient broadband sensitizer for several RE^{3+} ions (Sm, Eu, Tb, Dy, Er, Yb) [20–31], and recently our group explored the possibility to combine the effect of silver broadband enhancement with the quantum-cutting potential of $\text{Tb}^{3+}/\text{Yb}^{3+}$ coupling in silica-zirconia glass-ceramics [32–34]. Zirconia has a lower maximum phonon energy than silica [35] and higher refractive index. In this context, the control of the crystalline phase offers an additional element to tune these properties by changing the bandgap, the density of states and the phonon energies [36]. Therefore, in this paper we further investigate the role of the glass-ceramic matrix and its crystalline structure on the optical properties of the composite material, towards the realization of more efficient optical devices.

2. Materials and methods

Undoped, Tb doped (1 mol.%) and Tb/Yb co-doped (1 mol% Tb / 4 mol.% Yb) films of nominal molar composition $70\% \text{ SiO}_2 - 30\% \text{ ZrO}_2$ and additional 2,5% Na_2O were prepared by sol-gel technique and deposited by dip-coating. Tetraethyl orthosilicate $\text{Si}(\text{OC}_2\text{H}_5)_4$ (TEOS) and zirconium propoxide $\text{Zr}(\text{OC}_3\text{H}_7)_4$ (ZPO) were used as precursor for silica and zirconia respectively. TEOS was dissolved in ethanol (EtOH) and hydrolyzed with H_2O and HCl (TEOS : HCl : H_2O : EtOH = 1 : 0.01

: 2 : 25, Sol.Si). For Tb (1 mol%) and Yb (4 mol%) doped samples, terbium and ytterbium nitrates $Tb(NO_3)_3$ and $Yb(NO_3)_3$ were added to the solution (Sol.Si-RE) and then left stirring for 1 h. In the meanwhile, ZPO was mixed with acetylacetone (Acac) and ethanol (ZPO : Acac : EtOH = 1 : 0.5 : 50, Sol.Zr) and sodium acetate was dissolved in methanol (60 mg/ml, Sol.Na). The deposition solution has been obtained by mixing Sol.Si-RE with Sol.Zr and adding dropwise Sol.Na at room temperature. The solution has been left stirring at room temperature overnight for 16 h.

Multi-layer films have been deposited on fused silica substrates by dipping. Each layer was annealed in air at 700 °C for 3 min. A final heat treatment in air at 700 °C (glass, G) or 1000 °C (glass-ceramic, GC) for 1 h was performed after the deposition of the last single layer. The typical thickness of each single layer after heat treatment was about 40 nm. By this process we realized 10 layers crack-free films with a total thickness of about 400 nm. To introduce silver in the films, $Ag^+ \leftrightarrow Na^+$ ion-exchange was performed by immersing the samples in a molten salt bath (1 mol.% $AgNO_3$ in $NaNO_3$) at 350 °C for 1 h. After ion exchange, the samples were annealed for 1 h at 380 °C or 430 °C in air, to induce migration and aggregation of the metal ions. The sample name is coded as GX-L for glasses and GCX-L for glass-ceramics, with X=1 (1% Tb), X=4 (4% Yb), X=5 (1% Tb + 4% Yb) and L=A (Ag exchanged), L=B (Ag exchanged and annealed at 380 °C), L=C (Ag exchanged and annealed at 430 °C). When L is not indicated the sample is not exchanged.

Compositional and structural information of the samples by Rutherford Backscattering Spectrometry (RBS) and Transmission Electron Microscopy (TEM) was already reported on a previous paper [34]. Additional structural and optical characterization of the films were obtained by X-Ray Diffraction (XRD), Raman Spectroscopy and Photoluminescence Spectroscopy.

RBS was carried out using a 2.2 MeV $4He^+$ beam at 160° backscattering angle in IBM geometry. RUMP code was used for the analysis of the experimental spectra [37]. The conversion from areal density (the natural unit of measurement for RBS) to film thickness is based on a molar density of the film equal to a weighted average between silica (2.00 g cm⁻³) and zirconia (5.68 g cm⁻³), according to the nominal stoichiometric composition of the matrix (70 SiO₂ – 30 ZrO₂), confirmed by the RBS analysis.

XRD measurements for crystal phase identification were done at room temperature by an X'Pert PRO diffractometer (Panalytical). A Cu anode equipped with Ni filter was used as radiation source ($K\alpha$ radiation, $\lambda=1.54056$ Å). Diffractograms were collected both in Bragg-Brentano geometry and in grazing incidence, using a step-by-step scan mode in the 2θ range 10°–100°, with a scanning step of 0.05° and counting time of 30 s/step. Nanocrystal size was determined by Line Broadening Analysis (LBA), in particular by using the Warren-Averbach method [38].

Raman measurements were carried out in back-scattering geometry at room temperature on polished samples using a triple-axis monochromator (Horiba Jobin-Yvon, model T-64000) set in a double subtractive single configuration. The scattered radiation was filtered by three holographic gratings (1800 lines/mm) and detected with a CCD detector (1024x256 pixels) cooled by liquid nitrogen. The exciting radiation was provided by a mixed Ar-Kr ion gas laser (Spectra Physics Satellite 2018 RM) set at 514.5 nm, thus allowing a resolution of about 0.6 cm⁻¹/pixel. The laser beam was focused onto a spot of 1 μm by using a 100x objective with N.A. = 0.95. The power on the sample surface was fixed at about 10 mW. Samples were optically inspected before and after the measurements without observing appreciable alteration on the μm-length scale. Measurements of the Stokes-shifted spectra, in the wavenumber region between 10 and 1250 cm⁻¹, were acquired in parallel (HH) and crossed

(HV) polarization. Each spectrum was corrected by subtracting air-scattering, occurring in the low-wavenumber region below 180 cm^{-1} , and a linear baseline, extending over the full spectral range, to account for the weak luminescence background.

Photoluminescence excitation (PLE) and emission (PL) spectra were recorded by a FLS980 Photoluminescence Spectrometer (Edinburgh Instruments). A continuous-wave xenon lamp was used as excitation sources for steady-state measurements, coupled to a double-grating monochromator for wavelength selection. The light emitted from the sample was collected through a double-grating monochromator was recorded by a photon counting R5509-73 PMT cooled at $-80\text{ }^{\circ}\text{C}$ (NIR range).

3. Results and discussion

The elemental composition of the G and GC series before and after Ag introduction and annealing was studied by RBS, as discussed in a previous publication [34]. The analysis confirmed for all the samples the nominal silica, zirconia and soda composition, as well as the doping with Tb, Yb and Ag. Moreover, Tb/Yb doped films exhibited flat in-depth concentration profiles for the dopants, indicating compositional homogeneity and uniformity of the sol-gel deposition process. $\text{Ag}^+ \leftrightarrow \text{Na}^+$ ion-exchanged samples showed about 5% Ag introduction in glasses (G) and 2% in glass-ceramics (GC). The higher amount of silver in the G matrix with respect to GC was also discussed in [34], and attributed to the lower density, higher disorder, larger presence of non-bridging oxygens and defectivity of the glass with respect to the multicrystalline glass-ceramic.

Additionally, HR-TEM analysis confirmed the precipitation of zirconia crystalline nanoparticles in glass-ceramics and eventually a few Ag metal nanoparticles were found in Ag-exchanged $430\text{ }^{\circ}\text{C}$ annealed glasses, due to the higher concentration and higher mobility of silver in the amorphous material.

To deeper analyse the crystalline structure of the films, XRD, Raman and photoluminescence spectroscopy are discussed and compared in this manuscript. **Figure 1** (a) and (b) reports the XRD reflections of the synthesized G and GC samples respectively, confirming the transition from an amorphous phase (G) to a glass-ceramic composite (GC) for $1000\text{ }^{\circ}\text{C}$ annealed samples. Tetragonal-phase ZrO_2 (*t*- ZrO_2) nanocrystals were detected in the undoped and Tb-doped GC samples (GC0 and GC1), while cubic-phase ZrO_2 (*c*- ZrO_2) nanocrystals were observed for Yb-doped and Tb/Yb co-doped samples (GC4 and GC5), attested by the different shape of the observed reflection peaks, especially those at $2\theta \approx 35.5^{\circ}$ (200) and $2\theta \approx 75^{\circ}$ (400), expanded in **Figure 1** (c). These reflections exhibit single peaks in the cubic phase, which split in two components in the tetragonal phase. Unusual relative intensities of the observed diffraction peaks supported by comparing the reflections in Theta-2Theta geometry with the ones in grazing incidence geometry in **Figure 1** (d) may be due to a preferential orientated growth of the zirconia nanocrystals along the [110] direction. For GC samples, the zirconia nanocrystal size was determined by Line Broadening Analysis (LBA) [38]. The calculated mean crystallite size was about 14 nm for tetragonal zirconia and about 12 nm for cubic zirconia, with a broad distribution from 5 nm to 25 nm [34]. As an example, the crystal size distribution calculated on GC5 sample is reported in **Figure 1** (e).

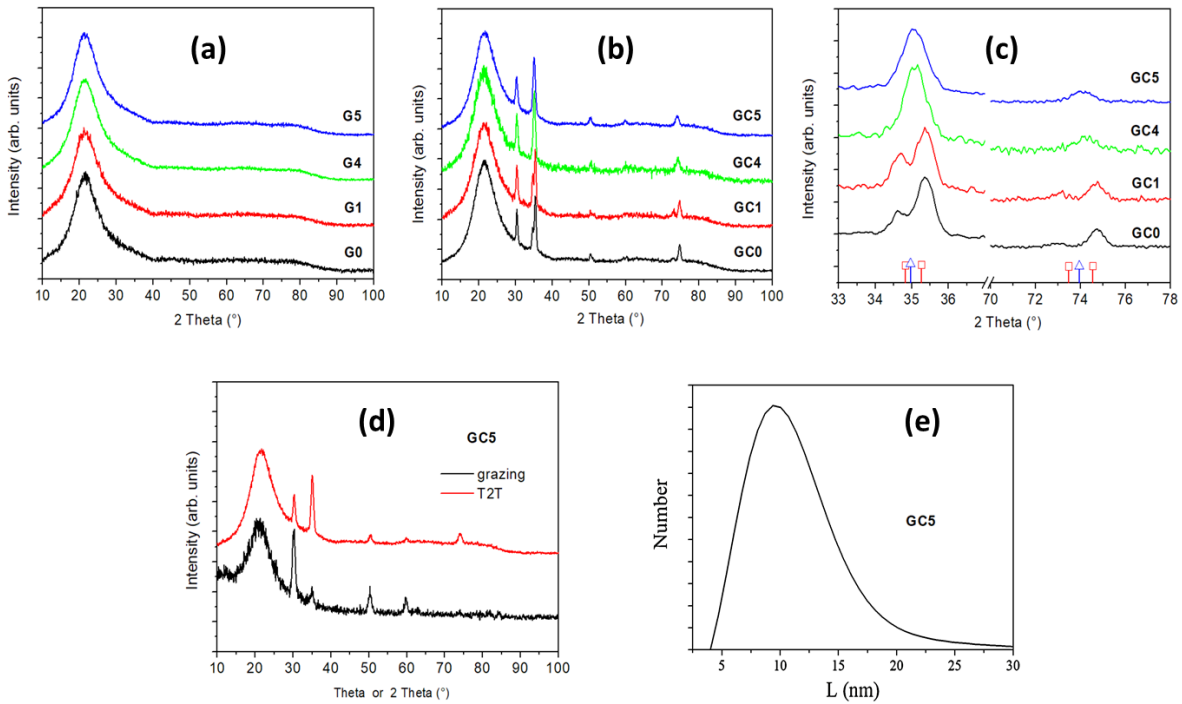


Figure 1. XRD analysis on silica-zirconia-soda samples: (a) G samples; (b) GC samples; (c) single or double peak XRD reflections reveal a cubic (GC4 and GC5 samples) or tetragonal (G0 and G1) crystal phase; (d) intensity comparison in Theta-2Theta geometry or in grazing incidence; (e) example of crystal size distribution calculated on GC5 sample by Line Broadening Analysis (LBA) [38]. Modified reproduction from [34].

A deeper analysis of the crystalline parameters is related to the position of the diffraction peaks, as compared to the nominal positions of tetragonal and cubic zirconia. In **Table 1** the nominal peak positions and the experimental positions are compared.

Table 1. Peak positions and shifts from the nominal values for the glass-ceramic samples

Tetragonal ZrO ₂	GC0 sample		GC1 sample	
Nominal peak position	Measured peak position	Difference	Measured peak position	Difference
34,8132	34.60 ± 0.05	- 0.21 ± 0.05	34.60 ± 0.05	- 0.21 ± 0.05
35,2539	35.35 ± 0.05	+ 0.10 ± 0.05	35.35 ± 0.05	+ 0.10 ± 0.05
73,4632	73.10 ± 0.05	- 0.36 ± 0.05	73.10 ± 0.05	- 0.36 ± 0.05
74,5358	74.75 ± 0.05	+ 0.21 ± 0.05	74.75 ± 0.05	+ 0.21 ± 0.05

Cubic ZrO ₂	GC4 sample		GC5 sample	
Nominal peak position	Measured peak position	Difference	Measured peak position	Difference
34,9601	35.05 ± 0.05	+ 0.09 ± 0.05	35.05 ± 0.05	+ 0.09 ± 0.05
73,9412	74.10 ± 0.05	+ 0.16 ± 0.05	74.10 ± 0.05	+ 0.16 ± 0.05

IT WOULD BE GOOD TO DISCUSS XRD PEAKS SHIFT.... IS IT POSSIBLE TO CALCULATE THE CELL SIZE AND DEFORMATION AND EXPLAIN THE COMPRESSION OR EXPANSION OF THE DIFFERENT PLANES?

The structural properties of zirconia nanocrystals have been widely studied in literature. Bulk zirconia adopts a monoclinic crystal structure at room temperature, and it transforms to tetragonal (1170 °C) and cubic (2370 °C) at higher temperatures. However, the high surface energy of nanocrystalline size particles and/or the addition of dopants to the structure are crucial aspects for the stabilization of the tetragonal and cubic phase even at room temperature. Examples are the well-known yttria stabilized zirconia (YSZ) and the use of other trivalent or quadrivalent dopants like Ca, Ce, Fe, Ga, Gd, Ge, Nb, Sc [39–42]. Furthermore, novel orthorhombic phase stabilization was recently reported by Ta doping [43]. The closest example to our system was reported a few years ago for the specific case of Tb³⁺ doped zirconia nanophosphors, showing that increasing the molar concentration above 5% induces a cubic phase stabilization, while below that amount a tetragonal phase is observed [44]. Therefore, the phase stabilization in GC samples can be attributed to a combination of different factors, including the size of the zirconia nanocrystals, the nature of the dopant ions and the amount of doping, keeping into account that this amount may be significantly increased from the nominal average doping by the fact that RE³⁺ ions are incorporated in the nanocrystals during the annealing process [4,7,8].

XRD analysis of Ag exchanged samples are reported in **Figure 2** for G (a) and GC (b). It is worth noticing the presence of a narrow peak at about 32.2 °, which is associated to AgO crystals. In the G matrix the higher mobility of silver allows an easier penetration in the whole sol-gel layer, resulting in a higher final concentration, as attested by the compositional analysis. After annealing the narrowing of the diffraction peak and the increasing of the intensity suggests an improvement of the AgO structure. In these samples RBS characterization reported migration and accumulation of silver towards the surface, which contributes to the consolidation of this peak. On the contrary, in GC samples the AgO peak disappears after annealing. RBS characterization did not evidence any effect of silver migration and accumulation in the concentration profile, which essentially remains unchanged after annealing, therefore the disappearing of the peak seems associated to a local rearrangement influenced by the presence of zirconia.

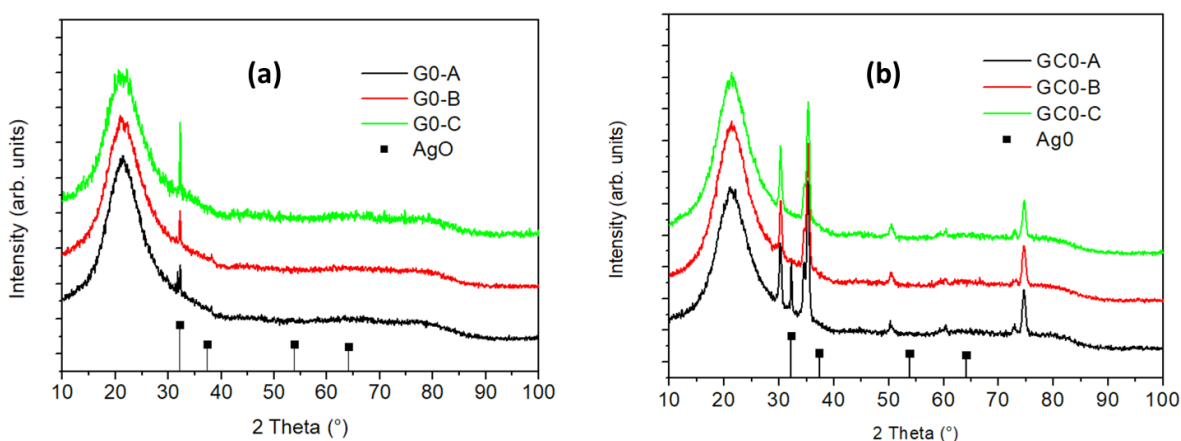


Figure 2. XRD analysis on silica-zirconia-soda undoped samples after Ag exchange and annealing: (a) G samples; (b) GC samples.

The HV Raman spectra of glasses, reported in **Figure 3**, show their amorphous profile starting from the typical excess of states in the low frequency region (10-150 cm^{-1}), namely the boson peak (BP) with its maximum located at about 50 cm^{-1} . The band at about 800 cm^{-1} , arising from the three-fold degenerate “rigid cage” vibrational mode of SiO_4 units [45], does not show any appreciable spectral change among the glasses and glass-ceramic samples (see **Figure 3** (a) and (b)).

The other typical bands of silicate glasses (R, D_1 , D_2 and their tail in the range 200-550 cm^{-1}) were not considered on our analysis since their strong intensity would hide the different polymorphs of crystalline zirconia Raman peaks (in particular for the case of $c\text{-ZrO}_2$) [46,47]. However, being strongly polarized in the HV spectra these contributions turn out inactive, providing the best option in evaluating our glass-ceramics with low crystallinity [48].

Remarkable differences among different glasses rise in the high frequency region where the vibrations are mostly due to the intrinsic vibrational modes of the tetrahedral units (TO_4). The centroid area and width of these bands reflect the polymerization degree of the glass, which is ruled by the abundance and species of the network modifier (NM) cations as well as the charge balancing ones. The G0 glass shows a spectrum quite similar to that of silica (inset of **Figure 3** (a)) with exception of the high frequency band peaked at about 960 cm^{-1} , probably due to the effect of ZrO_2 involved in the Si-O-Zr linkage. This band was already observed and assigned to glasses with similar composition experiencing the same thermal treatment (700 $^\circ\text{C}$), thus ruling out any effect of the Si-O-H linkages due to variable concentrations of structural H_2O which is typical of sol-gel-derived glasses [49]. The doped glasses G1, G4 and G5 show altogether a higher intensity in the high frequency region mirroring perhaps strong variations in the T-O-T angle the incursion of RE within the glass network. This effect is similar to that of a soda-lime silicate glass doped with different RE investigated in [50]. However, for such a case the effect played by the RE doping is to depolymerize the glass network thereby increasing the non-bridging oxygen species within the structure. As a matter of fact, the decreasing of viscosity of their parental melts confirms this assumption [51].

The $t\text{-ZrO}_2$ modes of the GC0 and GC1 HV spectra, were identified in their typical positions at about 270 cm^{-1} (A_{1g}); 314 and 600 cm^{-1} (B_{1g}); 455, 645 cm^{-1} and the weakest one at 147 cm^{-1} being probably hidden by the boson peak tail and they are assigned to the E_g modes. The assignments of the above modes are reported in ref. [52].

Samples GC4 and GC5 display the typical mode (F_{2g}) of the $c\text{-ZrO}_2$ as similarly reported in refs. [35,48,53], peaked at about 620 cm^{-1} in our samples.

Figure 3 (c) shows typical cross-polarized (HV) LOFIRS (Low Frequency Inelastic Raman Scattering) spectra carried out from the glass surface. The HR spectra consist of a broad and asymmetric bump peaked at about 15.2 cm^{-1} . This peak is originated by the Raman active spheroidal vibrational modes of Ag nanoclusters embedded/incorporated into the glass matrix as theorized in the seminal work of Lamb [54,55]. The $l=0$ and $l=2$ particle modes are characterized by typical frequencies (ω) which are proportional to the inverse of the particle diameter. Starting from the material sound velocities (transverse v_t and longitudinal v_l) is possible to estimate the diameter via relation [54]:

$$\omega_0 = \frac{0.847v_t}{dc}$$

Here d is the nanoparticle diameter, c is the light velocity in vacuum, whilst $v_t = 1660$ m/s is the transvers sound velocities in metallic silver. Through this equation we estimate a particle diameter of about 3.2 nm.

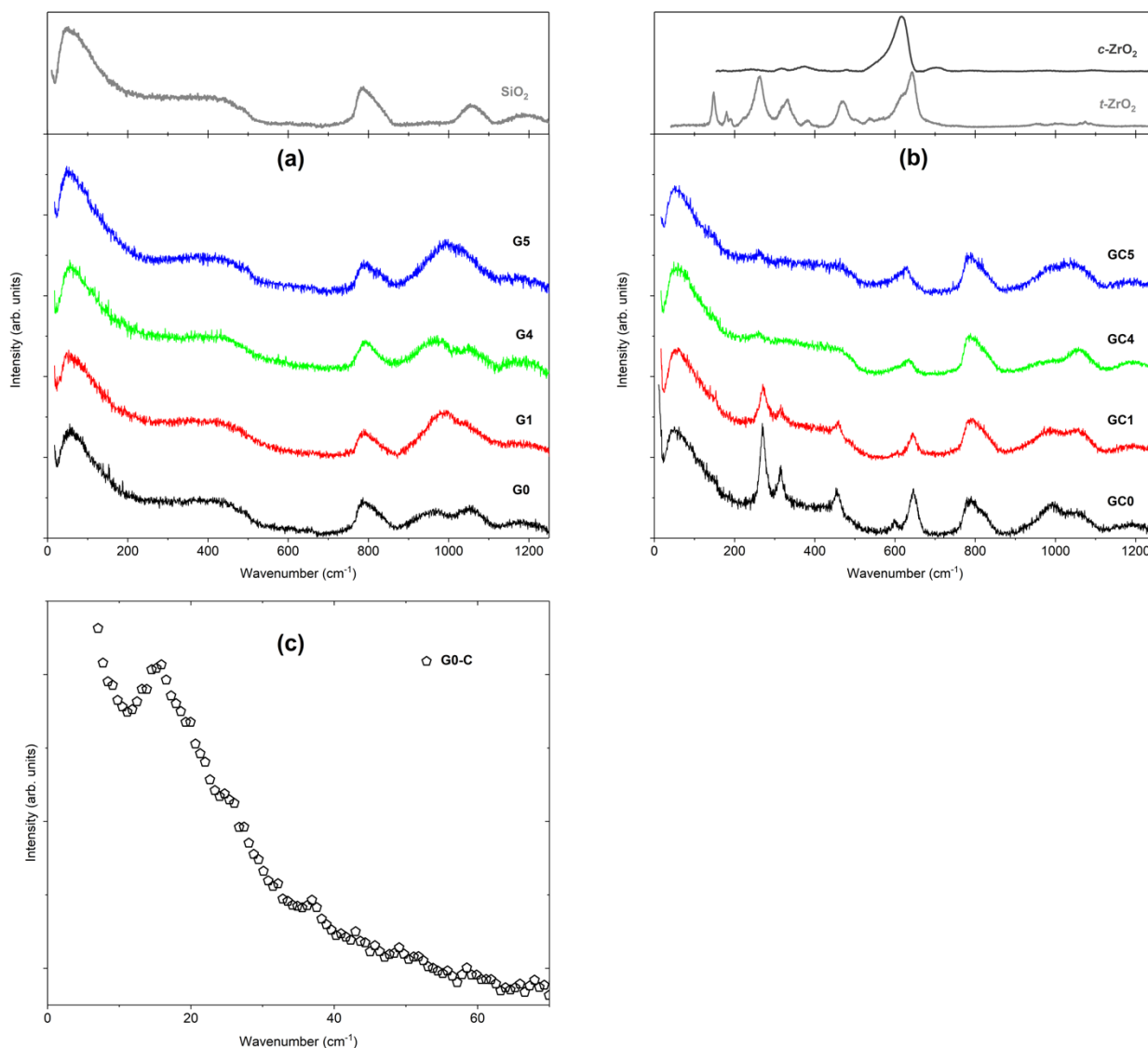


Figure 3. Raman HV Raman spectra of glasses (a) and glass-ceramics (b). The inset in (a) reports SiO₂ glass HV spectra for comparison, analogously as the inset in (b) which shows two reference spectra of the cubic (R040142) and tetragonal zirconia. (c) HV LOFIRS spectra probed in representative sample G0-C.

The optical properties of the prepared films were studied by means of PL spectroscopy to get insights into the materials structure and the optical efficiency. The normalized PL spectra of the glass and glass-ceramic samples after Ag-exchange and annealing reports the typical Tb³⁺ transitions from the ⁵D₄ excited state to the ⁷F₆ (488 nm), ⁷F₅ (542 nm), ⁷F₄ (582 nm) and ⁷F₃ (620 nm) ground state multiplets, as shown in **Figure 4** (a), with a zoom in the region of the main ⁵D₄ → ⁷F₅ peak in **Figure 4** (b). It is worth noticing that the same spectral shape was observed for the samples without Ag

exchange. The spectral shapes highlight a different crystalline environment surrounding the terbium atoms, evolving from amorphous (G1-C, G5-C) to crystalline phase (GC1-C, GC5-C). Moreover, the different crystal peaks agree with a structural difference between *t*-ZrO₂ and *c*-ZrO₂. The additional side peak observed in Yb³⁺ co-doped sample attests the formation of new Tb³⁺ crystal sites, in agreement with the observations reported by other authors [56]. The structural modification is also supported by anomalous lifetime evolution, shown in **Figure 4** (d) for the crystalline material, where the addition of Yb³⁺ increases the mean lifetime in contrast with the expected Tb-Yb energy transfer that should decrease its value, as it occurs in the glassy material shown in **Figure 4** (c).

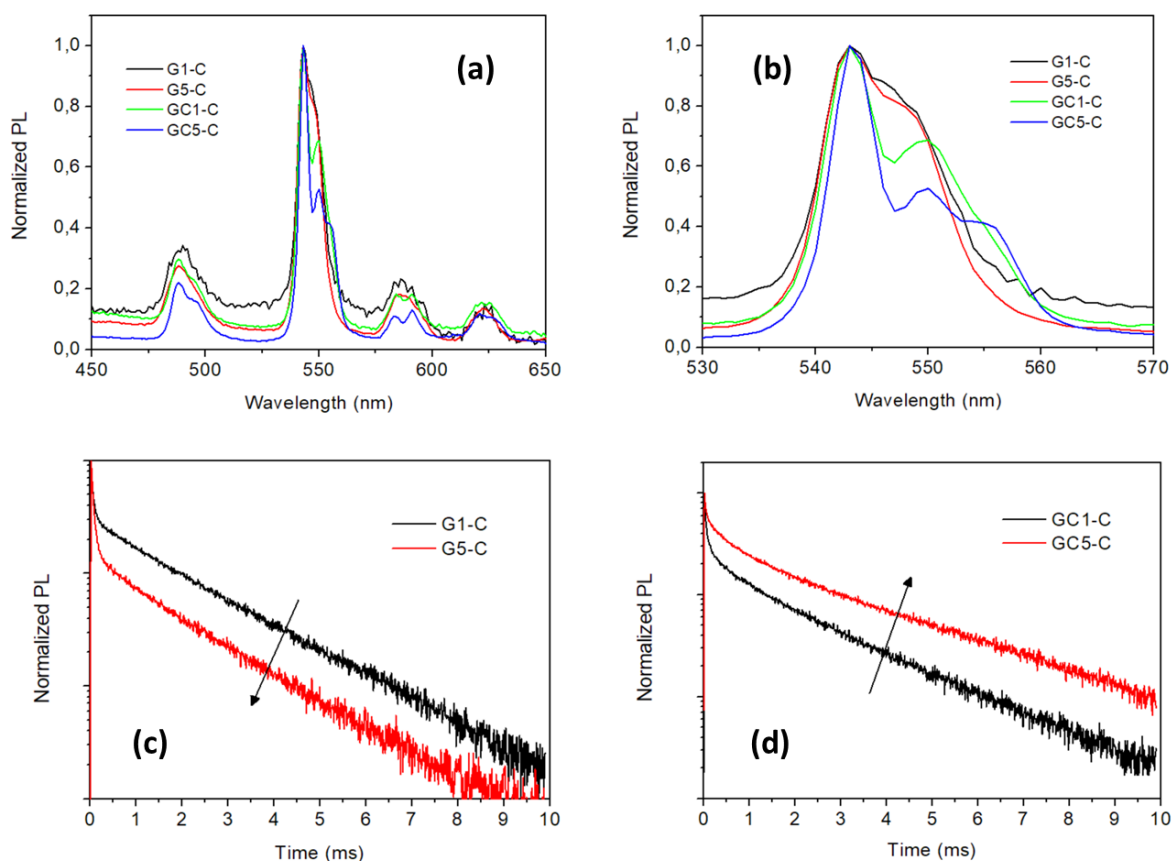


Figure 4. Normalized PL emission spectra (exc. 280 nm) of the glass and glass-ceramic samples after Ag-exchange and annealing (a), with a zoom on the main transition peak (b). Time resolved normalized PL intensity for the glass (c) and glass-ceramic (d) samples (exc. 280 nm, em. 543 nm).

The ceramic structure previously analysed and investigated is of paramount importance for the optical properties and Ag sensitization of the Tb³⁺/Yb³⁺ codoped films. This is a fundamental aspect to keep into account when optimizing the materials properties towards possible applications, and it constitutes an additional value of glass-ceramics, with the possibility to further control and tune their desired properties. To this respect, we recently reported a detailed photoluminescence study on Ag sensitized Tb³⁺/Yb³⁺ glasses and glass-ceramics [34]. **Figure 5**, reproduced under Creative Commons CC-BY license from that paper, demonstrates the superior performances of glass-ceramics with respect to glasses, and the possibility to obtain an efficient broadband downconversion from the UV-blue spectral region to the NIR, with high potential for silicon solar cells.

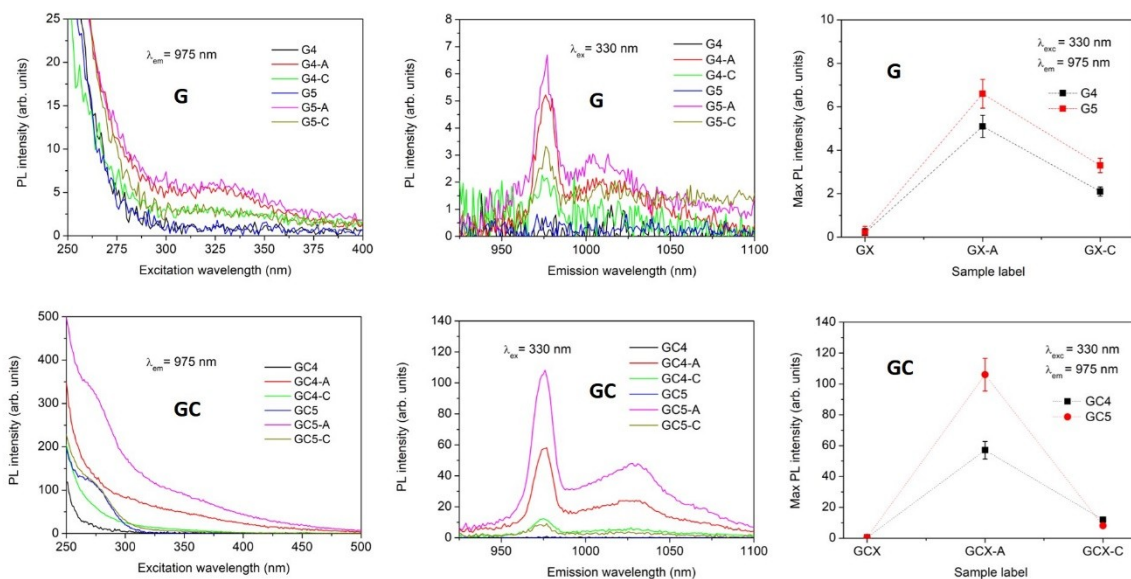


Figure 7. PL excitation (left column: $\lambda_{em} = 975$ nm), PL emission (centre column: $\lambda_{exc} = 330$ nm) and maximum PL intensity (right column: $\lambda_{exc} = 330$ nm, $\lambda_{em} = 975$ nm) of G (top row) and GC (bottom row) samples, indicating an efficient broadband enhanced excitation for Yb^{3+} ions after Ag exchange. Reproduced under Creative Commons CC-BY license from [34].

4. Conclusions

This paper is focused on understanding the impact of the crystal structure on the optical properties and Ag sensitization of Tb^{3+}/Yb^{3+} ions in silica-zirconia glasses and glass-ceramics. Sol-gel films with the same composition were annealed at 700 °C or 1000 °C. In the latter case, zirconia nanocrystals (about 12-14 nm in size) were formed by separation from the silica amorphous matrix. A significant structural role of RE^{3+} ions on the nanocrystal phase was observed, showing the stabilization of $c\text{-ZrO}_2$ for Yb^{3+} doped samples, instead of $t\text{-ZrO}_2$ for lower Tb^{3+} concentrations and for undoped samples. This was confirmed by XRD, Raman and PL spectroscopy.

Moreover, due to the higher mobility, Ag doping obtained by ion-exchange was higher in glasses than in glass-ceramics resulting for both the systems in a significant enhancement of RE^{3+} luminescence. In particular, in the NIR spectral range the crystalline glass-ceramic matrix significantly overcame the performance of the amorphous glass, in relation to the lower phonon energy and smaller number of non-radiative defects. Ag-enhanced Yb^{3+} PL showed a broadband excitation up to 400 nm for glass and 500 nm for glass-ceramics. These spectral regions are completely ineffective without Ag due to the lack of absorbing energy levels, with an absolute PL intensity about 16 times higher in glass-ceramics with respect to glass. Finally, the superior optical properties of $c\text{-ZrO}_2$ were attested by PL lifetime analysis.

In conclusion, this work highlights the role of materials structure and Ag-enhancement to boost the optical emission of Tb^{3+}/Yb^{3+} glass-ceramic films, in particular in the NIR spectral range, with great potential for increasing the efficiency of silicon solar cells.

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